

8.5.1.4 Verification after shutdown

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The organization shall define and implement the necessary actions to ensure product compliance with requirements after a planned or unplanned production shutdown period.

Changes

This is a **NEW** requirement

Documented Process - Not Mentioned

Documented Information - Not Mentioned

Explanation

Define a new requirement for verification after shutdown as after a shutdown period, there may be some gaps like calibration of equipments got overdue during shutdown, PM of machines not done timely, skilled operators availability, etc.

Activity

Step 1 - Make a detail work instruction for activities to be carried out after shutdown (define shutdown period e.g 48 hrs, 72 hrs)

Step 2 - Ensure the responsible person aware about the activities to be carried out after shutdown.

Next Lesson

8.5.1.5 Total productive maintenance